## SERIES 78C

## Right Angle Option

## FEATURES

- Easy Access
- SPST Circuitry
- 2-10 and 12 positions available
- Sealed versions available


## APPLICATIONS

Telecommunications, computers and peripherals, instruments and controls.


Series 78C DIMENSIONS In inches (and millimeters)


## SPECIFICATIONS

## Mechanical

Mechanical Life: 2000 operations per switch.
Operation Force: 1000gf max.
Stroke: 2.0 mm
Operation Temp: $-20^{\circ} \mathrm{C}$ to $70^{\circ} \mathrm{C}$
Storage Temp: $-40^{\circ} \mathrm{C}$ to $85^{\circ} \mathrm{C}$
Vibration Test: MIL-STD-202F METHOD 201A.
Frequency: $10-55-10 \mathrm{~Hz} / 1 \mathrm{~min}$.
Directions: $\mathrm{X}, \mathrm{Y}, \mathrm{Z}$, three mutually
perpendicular directions.
Time: 2 hours each direction.
High reliability.
Shock Test: MIL-STD-202F METHOD 213 B. CONDITION A.
Gravity: 50 G (peak value), 11 msec .
Direction and times: 6 sides and 3 Times
in each direction.
High reliability.

## Electrical

Electrical Life: 2000 operations per switch $24 \mathrm{VDC}, 25 \mathrm{~mA}$.
Non-Switching Rating: $100 \mathrm{~mA}, 50 \mathrm{VDC}$.
Switching rating: $25 \mathrm{~mA}, 24 \mathrm{VDC}$.
Contact Resistance: $50 \mathrm{~m} \Omega$ max. at initial. Insulation Resistance: (at 500VDC) $100 \mathrm{~m} \Omega$ min.
Dielectric Strength: 500VAC/1 minute. Capacitance: 5 pF max.
Circuit: Single pole single throw.

## Soldering and Cleaning Process

For best results follow these recommendations: Keep switch contacts in "OFF" position for all operations.
Wave Sodering: Recommended solder temperature: $500^{\circ} \mathrm{F}\left(260^{\circ} \mathrm{C}\right)$ max 5 seconds. Hand Soldering: Use a soldering iron of 30 Watts or less, controlled at $608^{\circ} \mathrm{F}\left(320^{\circ} \mathrm{C}\right)$ approximately 2 seconds while applying solder. Cleaning: Tape sealed versions withstand cleaning processes.

## ORDERING INFORMATION



## CIRCUITRY


(2, 3, 4, 5, 6, 7, 8, 9, 10, 12, POS AVAIL)

Materials
Base Contact: Phospher bronze with gold plating over nickel
Terminals: Brass with gold plating over nickel
Nonconductive Parts: Plastic UL94V-0
Potting Material: Epoxy
Tape Seal: Polyester film.

